



Hand pallet truck

This type II declaration is divided into three major segments.

Manufacturing — Usage — Scrapping

Manufacturing

All data is collected from BT's plant in Mjölby, Sweden and is calculated for the BT Lifter Galvanized LHM230G.

Our manufacturing of trucks includes several processes. For example, metal sheets are cut and bended to the right proportion. These sheets are later welded together using the latest available welding technology.

After parts have been welded and grinded they will receive a protective layer of electroplating.

Discharge from the galvanization process will not be accounted for in this environmental declaration.

Finally, all different parts should be assembled and this is performed in a clean workshop environment. In the tables we declare emissions and waste during our manufacturing processes.

Hazardous waste

Substances	kg/truck
Oil absorbents	0,033
Waste water	0,014
Waste oil	0,011
Cutting fluid	0,083
Electronic scrap	0,0085
Refrigerants	0,0019
Oil filter	0,0010
Paint tins, aerosols	0,0010
Electronic waste	0,00095

Waste recycled

Substances	kg/truck
Steel scrap	6,24
Chip	1,36
Combustible mtrl	0,37
Wood waste	0,19
Corrugated cardboard	0,088
Deposit	0,041
Paper	0,015
cables	0,0020
Non-rigid plastic	0,0012

Emissions to air

Substances	kg/truck
Carbon dioxide, CO ₂	1,23
Nitrogen oxides, NO _x	0,0020
Sulphur oxides, SO _x	0,0013

Usage

Here we review the truck's consumption of energy, oil and other consumables during its usage. Since model LHM230G is hand operated we can not talk about energy consumption in the usage process.

Oil change and other lubrication:

Life of truck	10 years
Hydraulic oil / life of truck	0,7 l
Grease and lubrication/ life of truck	0,1 l

Consumables:

Fork wheels / life of truck	4
Steer wheels / life of truck	2

Scrapping

The major content in an BT Lifter Galvanized LHM230G hand pallet truck is steel which is fully recyclable. In fact 92 % consists of steel.

The hand pallet trucks are sent to a waste management firm where the oil in the hydraulic cylinder is taken care of and the steel is melted down.

Substances of concern in BT Lifter Galvanized LHM230G

The amount of substances of concern (SOC) included in the BT Lifter Galvanized LHM230G has been mapped out. The BT Lifter Galvanized LHM230G contains no substance of concern according to the specification list.

¹⁾ BT's "black list" — lists chemical substances which must not be used in BT's production processes or occur in unchanged form in BT's products.

²⁾ BT's "grey list" — lists chemical substances which use should be restricted in BT's production processes as well as their occurrence in unchanged form in BT's products.

The "black & grey" list was first defined by Volvo and BT has adopted this definition with the approval of Volvo.



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